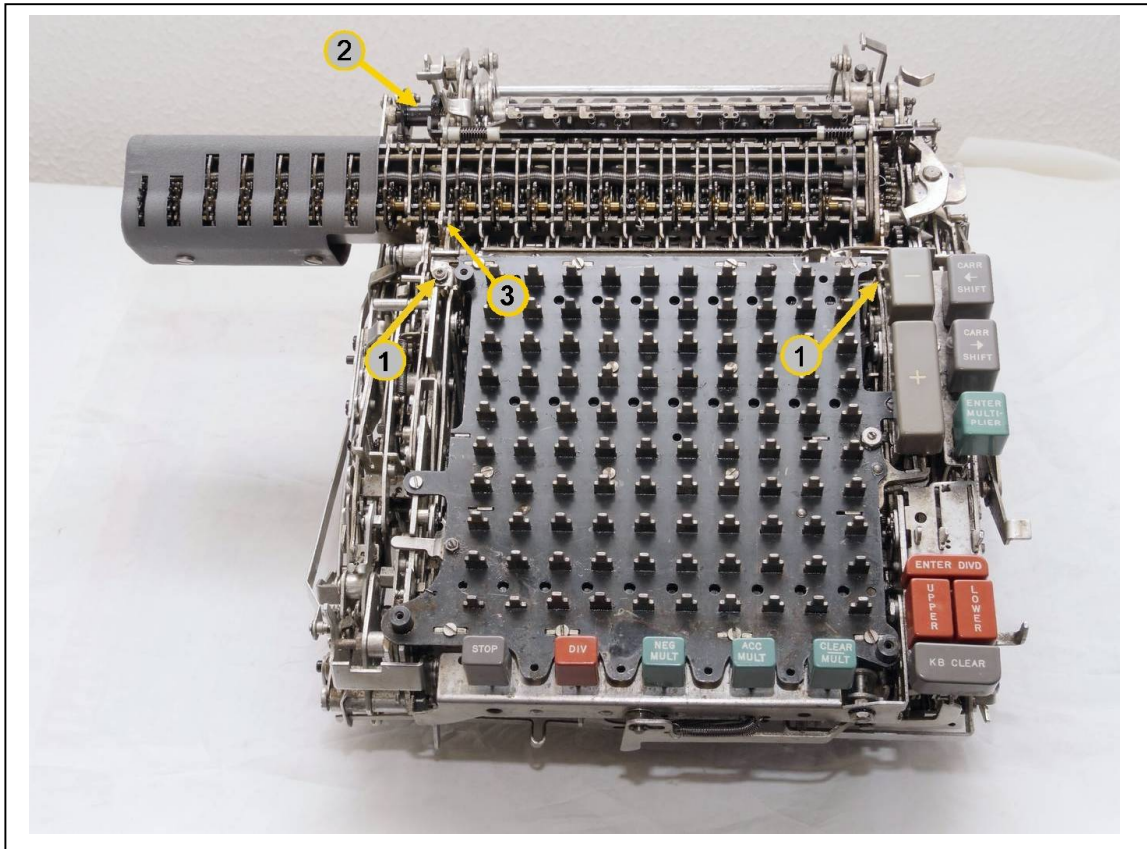


## Carriage removal:

On the backside the carriage is supported by a spindle in two parts (2). Remove the E-clips which hold the spindle parts and remove both parts.

In the front it's hold by a clamp on either side (1). Push the left clamp backward and lift the carriage on that side. While slightly lifting the carriage push the right clamp too. Now the carriage should come loose from the clamps and can be removed.

Remark: There is a hook on the carriage that fits into (3).



## Refitting the carriage:

The most convenient way is as follows:

1. Put the carriage in position taking care that the hook in the carriage properly fits into position (3). If necessary the hook can be turned on the left side of the carriage.
2. Pull the left clamp towards the front of the machine and put a little bit of pressure on the left side of the carriage. It should fall into place. Do the same with the right side.
3. Refit the two spindle parts.